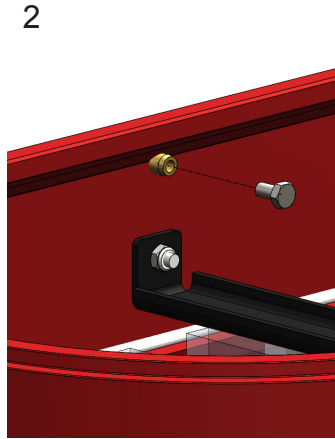


WNS & WS SERIES STANDARD INSTRUCTIONS: HEPA 2.0 INSTALLATION

WARNING: Always wear a dust mask when performing filter inspections or service.



1 Remove the motordeck from the filter ring.



2 Plug the PEMs with short bolts.



3 Add the HEPA 2.0 space ring.



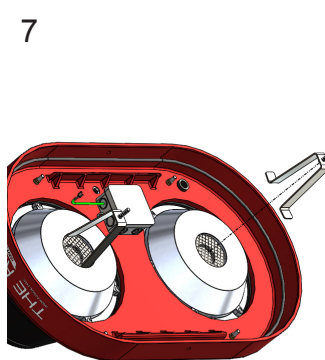
4 With the inlet blocked and motors running, transfer the holes using a 5/16" bit (3 holes each side).



5 Open up three holes using a 1/2" bit (two holes on filter ring, one hole on HEPA 2.0 ring both sides).



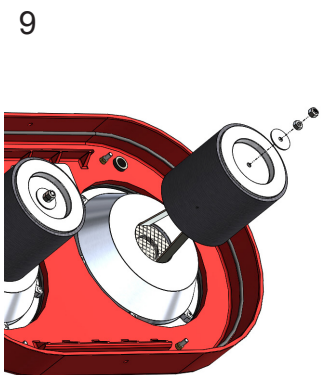
6 Insert the rubber PEMs into 1/2" holes.



7 For WNS motordecks, pinch and insert the brackets into the bottom of the aluminum motorheads.



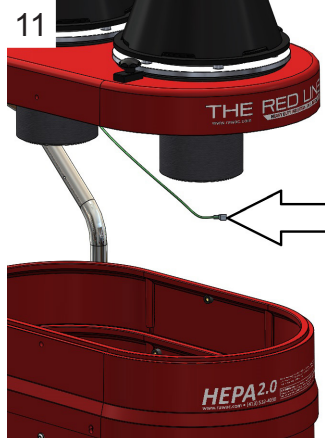
8 For WS motordecks, pinch and insert brackets into the vacuum inlets on the bottom of the motordeck.



9 Install the filter and hardware. Tighten standard nut first, then add the locknut to ensure assembly doesn't come loose.



10 Install the motordeck.



11 Be sure to attach the ground wire.



12 With the inlet blocked and motors running, install the hardware.